

Bushmaster Upper Receiver/Barrel Assemblies...

Bushmaster Carbon 15 .22 Rimfire Upper Receiver/Barrel Assembly...

A "dedicated" .22 Rimfire Upper Assembly that will fit all Bushmaster Loweres - as well as most AR15 Type Lower Receivers from other manufacturers. Switch your 5.56mm/.223 caliber rifle to economical .22 Long Rifle ammunition to hone your shooting skills - add versatility to your rifle - and have fun "plinking". Chambered for .22 Long Rifle only, it operates in semi-automatic "blowback" mode. A set of Buttstock Inserts is included for use on Loweres with a standard A2 Buttstock, or with a Telescocked Lower, or with Bushmaster's unique Carbon 15 Lower Receiver. A highly accurate 16" Barrel - rifled 1 turn in 16" for the .22 LR cartridge - is machined of Chromoly Barrel Steel. The blowback bolt is machined from lightweight Titanium for durability, and all parts are easily disassembled for cleaning and maintenance. Iron sights feature a dual rear flip aperture (adjustable for windage), and a square front "post type" sight adjustable for elevation. A Picatinny rail offers easy mounting of any scope, optic, red dot or laser sight. Assembly warranted for one year - made in the U.S.A.



Carbon 15 .22LR Upper Receiver/Barrel Assembly
\$387.00 # AZ15846K

Also, a 20" Barrelled .22LR Rimfire Upper Receiver Assembly... \$469.95 (Part # AZ15847K)

Similar to above, but with Forged Aluminum Upper; Full Length Handguards, and 20" Heavy (.750" diam.) Chromoly Steel Barrel - excellent for High Power Competition training.

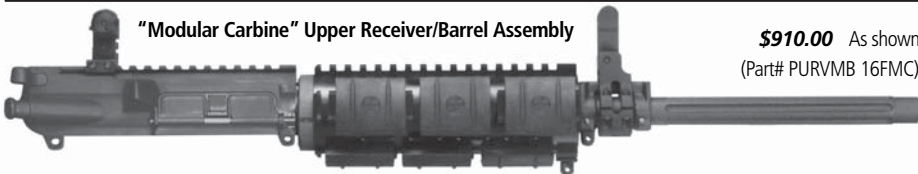


w. Adapters & Mag.

"Modular Carbine" Upper Receiver/Barrel Assembly

\$910.00 As shown

(Part# PURVMB 16FMC)



Due to popular demand, Bushmaster now offers the upper receiver/barrel assembly from our 16" Modular Carbine. This Upper has a 16" Chrome Lined Chrome Moly Steel fluted barrel with a milled gas block. A Four Rail Free-Floater Tubular Forend combines with the A3 type "flat-top" Upper Receiver to provide all the Picatinny rails necessary for mounting a wide variety of sights, scopes or accessories. Molded Rubber Sure Grip Rail Covers snap over the rail sections on the handguard to add comfort and protection as a heatshield. The B.M.A.S. Rear Flip-up Sight is a dual aperture detachable unit with a windage knob calibrated to 1/2 Minute of Adjustment. The B.M.A.S. Front Flip-up Sight clamps around the milled front gas block. It folds down with the touch of a button to allow scope use and incorporates an elevation adjustable M16A2 front sight post. The forged, lightweight, 7075T6 aircraft quality aluminum receiver includes brass deflector, dust cover and forward assist. Complete, assembled, and ready for your lower receiver.

Also Available with A2 Birdcage Flash Suppressor and Bayonet Lug... **\$910.00** (Part# BURVMB 16FMC)

The Bushmaster "Varminter" Upper Receiver/Barrel Assembly

\$725.00 (PURVMB 24FVAR9)



The complete upper half of our very successful - and very accurate - Varminter features a 24" Fluted Extra Heavy Barrel in 5.56mm/.223 Rem. caliber with 11° competition crown; full 1" diameter under the handguard; match specification chamber; 1 in 9" twist for optimum performance with most varmint cartridges and fluting for increased cooling and reduced weight. It is machined to same tolerances as our DCM Competition Barrels and sold complete with Bolt, Bolt Carrier and Charging Handle to ensure accuracy. The Varminter's shell ejection path has been modified to drop all your brass in the same place as a convenience for the reloader. A vented forend free-floats the barrel from the barrel nut forward, and a bipod/sling stud is installed for mounting of most bipods. Finally, our B.M.A.S. Mini-Risers add 1/2" to scope height on the flat-top receiver for correct sight picture and comfortable cheek weld.

"Varminter Special" Stainless Upper Receiver/Barrel Assembly

\$725.00 (PURVMB 24-9SS)



Similar to the Upper above, but from our Stainless Varmint Special Rifle, this complete assembly features a finely machined and polished 24" Stainless Steel Barrel (5.56mm/.223 Rem. caliber - button rifled 1 in 9" twist), a free-floater vented aluminum tubular forend, custom shell ejection path, 1/2" B.M.A.S. Mini-Risers, and Bipod Stud

Same Assembly without Bolt, Bolt Carrier Assembly and Charging Handle... **\$585.00** (PURVM 24-9SS)

Bushmaster Upper Receiver/Barrel Assemblies...

Bushmaster DCM Competition



Upper Receiver
/Barrel Assembly
\$765.00

(PURA2B 20CG8)

For the serious High Power Competitor – this Upper Assembly features all the “bells and whistles” needed to win! See Pages 16/17 in our Competition Section for complete details on this highly accurate 5.56mm/.223 Remington Competition Upper Receiver/Barrel Assembly. As the Bolt is matched to the Barrel Extension for utmost accuracy, this assembly is not sold without its matching Bolt & Carrier).



**11.5" Upper Receiver
/Barrel Assembly**

\$535.00 (BURA2B 11.5)

An ideal package for the Law Enforcement professional, its compact size offers easy handling in close quarters and squad cars. This assembly's short barrel length requires that these uppers be used on full automatics, or registered short barreled rifles. Configurations with the A3 “flat-top” upper receiver are also available at no extra cost (see Options - Pg. 28). The A2 “Birdcage” Suppressor is standard with this assembly, but other flash suppressors are also available as factory installed options.

Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 11.5)



**11.5" Upper Receiver/Barrel
Assembly with 5.5"
Flash Suppressor...**

BURA2B 11.5/5.5)

Our 5.5" CAR 15 Extended Flash Suppressor is pinned onto this 11.5" barrel, and welded to meet 16" total barrel length requirements. Choose either the A2 “handle style” upper receiver or the A3 “flat-top” upper - at no difference in cost. To order, substitute “A3” for “A2” in Part # (see Options - Pg. 28).

Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 11.5/5.5)



**14.5" Heavy Bbl. Upper Receiver
/Barrel Assembly**

\$535.00 (BURA2B 14.5)

This lightweight carbine upper can be ordered with either the A2 Upper Receiver or the A3 “flat-top” style Upper (see Options - Pg. 28). The 14.5" barrel length makes this Upper legal for use only on weapons registered as pistols or full-automatic rifles. The chrome lined barrel is heavy profile in its full length, and the A2 birdcage suppressor is standard. Other flash suppressors / muzzle brakes are available as optional installations, and if permanently attached, and long enough to create a 16" barrel unit, this assembly becomes legal for use on semi-automatic lowers.

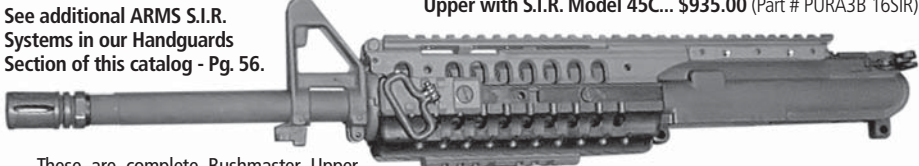
Same Assembly less Bolt, Bolt Carrier Assembly & Charging Handle... \$395.00 (BURA2 14.5)

Bushmaster Upper Receiver/Barrel Assemblies with the ARMS S.I.R. System...

Upper with S.I.R. Model 45M... **\$935.00** (Shown below - Part # BURA3B 16SIR)

Upper with S.I.R. Model 45C... **\$935.00** (Part # PURA3B 16SIR)

See additional ARMS S.I.R. Systems in our Handguards Section of this catalog - Pg. 56.



These are complete Bushmaster Upper Receiver/Barrel Assemblies with the ARMS S.I.R. System installed and ready for use. Other barrels can be ordered with the ARMS S.I.R. System. Consult your Bushmaster salesperson for details and pricing.

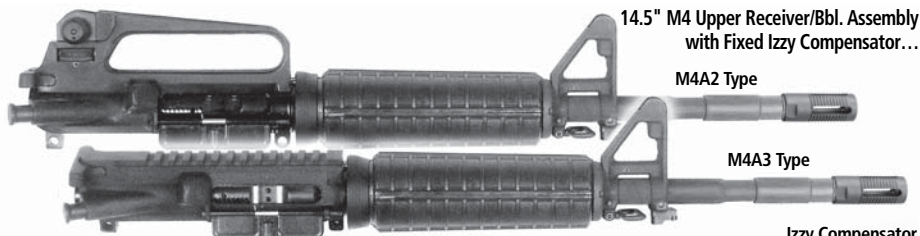
Bushmaster Upper Receiver/Barrel Assemblies...



14.5" M4 Type Upper Receiver/
Barrel Assembly...

This popular Upper Receiver/Barrel Assembly is legal for installation only on weapons registered as Short Barreled Rifles. The light weight, chrome lined barrel has the M4 "cutout" profile designed to mount an M203 Grenade Launcher. The A2 configuration is shown - see Options on Pg. 33 for ordering A3 versions (flat-top receiver/less carry handle).

14.5" M4 Type Upper Receiver/Bbl. Assembly... \$535.00 (with bayo. lug, A2 flash suppressor: Part# BURA2B 14.5M4)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00 (Part# BURA2 14.5M4)



14.5" M4 Upper Receiver/Bbl. Assembly
with Fixed Izzy Compensator...

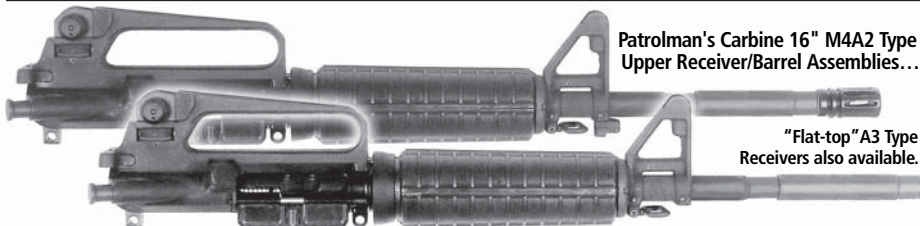
M4A2 Type

M4A3 Type

Izzy Compensator

By permanently pinning/welding an Izzy Compensator, or other 2 3/16" suppressors onto the barrel, the 14.5" M4 Type Upper Receiver/Barrel Assembly becomes a legal 16" barrel - perfect for home protection, Three Gun Matches, or Saturday plinking. As shown above, they can be ordered in either A2 (carry handle) or A3 (flat-top) receiver versions (see Options - Pg. 33 for ordering information).

14.5" M4 Type Upper Receiver/Bbl. Assembly with Izzy Compensator... \$585.00 (Part# BURA2B 14M4 IZ)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$445.00 (Part# BURA2 14M4 IZ)



Patrolman's Carbine 16" M4A2 Type
Upper Receiver/Barrel Assemblies...

"Flat-top" A3 Type
Receivers also available.

With a lightweight, M4 profile barrel - stretched to 16" length - the Patrolman's Carbine is popular as a personal duty carbine with many L.E. Officers. See our Options listings - Pg.33 - for ordering A3 "flat-top" versions (no extra charge).

16" Patrolman's Carbine M4 Type Upper Receiver/Barrel Assembly... \$545.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 16M4 / with crowned muzzle/no lug: PURA2B 16M4)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$405.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2 16M4 / with crowned muzzle/no lug: PURA2 16M4)



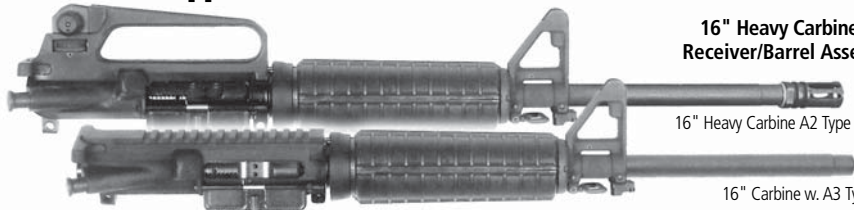
A2 Type Upper Assembly shown.
"Flat-top" A3 Type Uppers also available.

Dissipator 16" Bbl.
Upper Receiver/
Barrel Assembly...

Introduced in '94 and unique in the Bushmaster line - this 16" Barrel configuration features full length handguards with aluminum heatshields to dissipate heat quickly. The front sight is placed so as to obtain the full sight radius designed into the M16A2 sight system. The Dissipator barrel is hard chrome lined in both bore and chamber. A3 "flat-top" configuration assemblies are available at no extra charge (see Options - Pg. 33 for ordering information).

16" Heavy Barrel Carbine Upper Receiver/Barrel Assembly... \$535.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 16D / with crowned muzzle/no lug: PURA2B 16D)
Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURA2 16D / with crowned muzzle/no lug: PURA2 16D)

Bushmaster Upper Receiver/Barrel Assemblies...



16" Heavy Carbine Upper Receiver/Barrel Assembly...

16" Heavy Carbine A2 Type Assembly

16" Carbine w. A3 Type Upper

Bushmaster's 16" chrome lined, heavy carbine barrels - headspaced, test fired, and ready for use - include short carbine handguards. Available with either A2 solid carry handle Upper Receiver or "Flat-top" (no carry handle) configurations (to order, change Part # to A3).

16" Heavy Carbine Upper Receiver/Barrel Assembly... \$535.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURAZB 16 / with crowned muzzle/no lug: PURAZB 16)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00

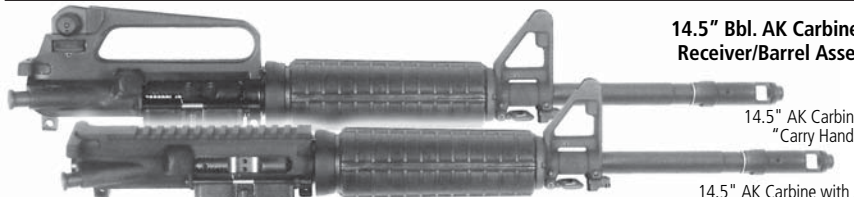
(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURAZ 16 / with crowned muzzle/no lug: PURAZ 16)

16" SuperLight Upper Receiver/Bbl. Assy - similar to above but with SuperLight Barrel (see Pg. 36)... \$535.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURAZB 16SL / with crowned muzzle/no lug: PURAZB 16SL)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$395.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURAZ 16SL / with crowned muzzle/no lug: PURAZ 16SL)



14.5" Bbl. AK Carbine Upper Receiver/Barrel Assembly...

14.5" AK Carbine with A2 "Carry Handle" Upper

14.5" AK Carbine with A3 Upper

Bushmaster's AK Type Muzzle Brake has been permanently fixed (pinned and welded) onto this assembly's 14.5" barrel, making it the 16" minimum legal length. Order it with either the A2 solid carry handle Upper Receiver or the A3 "flat-top" Upper at no extra cost (A3 Carry Handle is not included) - just substitute "A3" for "A2" in the Part #. This heavy profile, 14.5" barrel is chrome lined in both bore and chamber, and button rifled 1 turn in 9" - right hand twist.

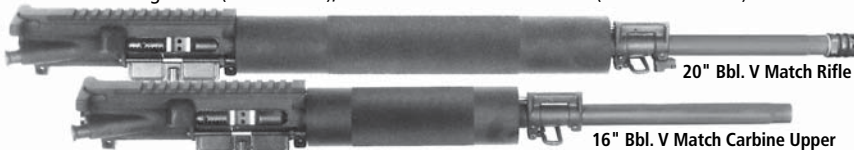
14.5" Barrel - AK Carbine Upper Receiver/Barrel Assembly... \$560.00

(with bayonet lug and AK fixed muzzle brake: Part# BURAZB 14.5AK / with no bayonet lug: PURAZB 14AK)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$420.00

(with bayonet lug and AK fixed muzzle brake: Part# BURAZ 14.5AK / with no bayonet lug: PURAZ 14AK)

V Match Rifle & Carbine Upper Receiver/Barrel Assemblies... are defined by the "flat-top" Upper Receiver and a hard anodized, tubular, aluminum free-floater forend to offer accuracy and sight mounting versatility. Specify full or "milled" front sight base (milled shown), and threaded or crowned muzzle (both shown below).



20" Bbl. V Match Rifle Upper

16" Bbl. V Match Carbine Upper

20" Barrel - V Match Upper Receiver/Barrel Assembly... \$575.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 20AH / with crowned muzzle/no lug: PURVMB 20AH)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$435.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 20AH / with crowned muzzle/no lug: PURVM 20AH)

24" Barrel - V Match Upper Receiver/Barrel Assembly... \$585.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 24AH / crowned muzzle/no lug: PURVMB 24AH)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$445.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 24AH / with crowned muzzle/no lug: PURVM 24AH)

16" Barrel - V Match Upper Receiver/Barrel Assembly... \$575.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVMB 16 / with crowned muzzle/no lug: PURVMB 16)

Same Assembly Less Bolt, Bolt Carrier Assembly and Charging Handle... \$435.00

(with bayo. lug, threaded muzzle, A2 flash suppressor: Part# BURVM 16 / with crowned muzzle/no lug: PURVM 16)

Bushmaster Upper Receiver/Barrel Assemblies...



20" A2 (Carry Handle) model shown with bayonet lug & flash suppressor.

20" & 24" National Match Target Model Upper Receiver / Barrel Assemblies...

Rifled 1 turn in 9", these heavy profile, hard chrome lined barrels deliver Bushmaster accuracy for match competitors worldwide. The A2 Upper Receiver is complete (headspaced, test fired, and ready to snap onto your lower receiver) with dual aperture rear sight, charging handle, forward assist, ejection port cover, bolt, bolt carrier assembly and handguards.

20" Bbl. Target Model Upper Receiver/Barrel Assembly... \$535.00

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 20 / with crowned muzzle/no lug: Part# PURA2B 20)

Same Assembly less Bolt Carrier Assembly and Charging Handle... \$395.00

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURA2 20 / with crowned muzzle/no lug: Part# PURA2 20)

24" Bbl. Target Model Upper Receiver/Barrel Assembly... \$545.00

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURA2B 24 / with crowned muzzle/no lug: Part# PURA2B 24)

Same Assembly less Bolt Carrier Assembly and Charging Handle... \$405.00

(with bayonet lug, threaded muzzle, A2 flash suppressor: Part# BURA2 24 / with crowned muzzle/no lug: Part# PURA2 24)

20" & 24" Bbl. "A3" Target Model Upper Receiver / Barrel Assemblies...

Are also available at no additional cost. In the Part#, just substitute "A3" for "A2".

(see Options below).



Bushmaster Stainless Steel Barrelled Upper Receiver Assemblies...



These Bushmaster Stainless Steel Barrels are machined to our strictest standards.

A2 Carry Handle configuration... (PURA2B 20SS)

We've had many requests to build Bushmaster accuracy in Stainless Steel configurations - just snap this complete assembly on your lower receiver and you're ready for the high power range. Assemblies are complete with Bushmaster forged Upper Receivers with Match Grade Polished Stainless Steel Barrels (1 in 9" right hand twist, button rifled). Stainless Barrelled Assemblies are also available in A3 "flat-top" configurations at no extra charge. To order, change the A2 in Part # to A3. (Note: A3 Assemblies do not include A3 Removable Carry Handle. They have full front sight bases.)

20" Upper Receiver/Barrel Assembly (shown above)... \$585.00 (PURA2B 20SS)
Assembly Without Bolt, Carrier or Charging Handle... \$445.00 (PURA2 20SS)

A3 Flat-top configuration (PURA3B 20SS)



OPTIONS for Bushmaster Upper Receiver/Barrel Assemblies...

We manufacture hundreds of different combinations - add the options below to the price of the assembly you choose. If you have any questions about the function, compatibility or legality of the various configurations, please consult with your Bushmaster salesperson.

For Fluting - available on most Bushmaster barrels (Some exceptions. Add F as suffix to Part #) **Add \$50.00**

For Assemblies with V Match "flat-top" Upper Receiver (Substitute A3 for A2 in part #) **No Addtl. Charge**

For A1 Upper Receiver Assembly with A1 Rear Sight (Substitute A1 for A2 in part #) **Subtract \$40.00**

Note: Our A3 Removable Carry Handle is optionally available with V Match Uppers (9349063-9) **Add \$99.95**

For Assemblies with V Match Round Aluminum Free-floater Forend (SGW-01/02) **Add \$40.00**

For Assemblies with V Mintner Vented Aluminum Free-floater Forend (VAR-01K) **Add \$60.00**

See our Barrel Parts Section for details on a variety of optional Muzzle Brakes and Flash Suppressors...



A2 Birdcage



Izzy Compensator



Y Comp



Mini Y Comp



AK Brake



Phantom